

**IC693MDL730**

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**Series 90-30**

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### IC693MDL730 Output Module Field Wiring Information

The following figure provides wiring information for connecting user supplied load devices and power source to the 12/24 volt DC positive logic 2 amp output module.

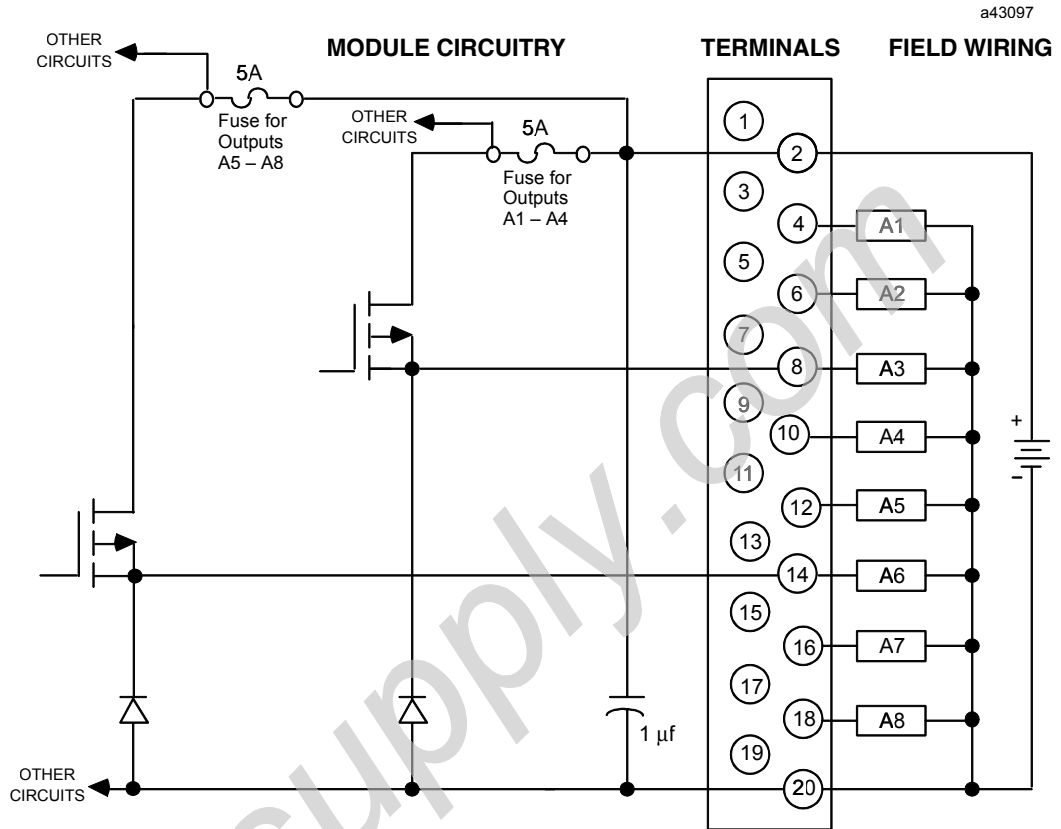


Figure 7-10. IC693MDL730 Output Module Field Wiring

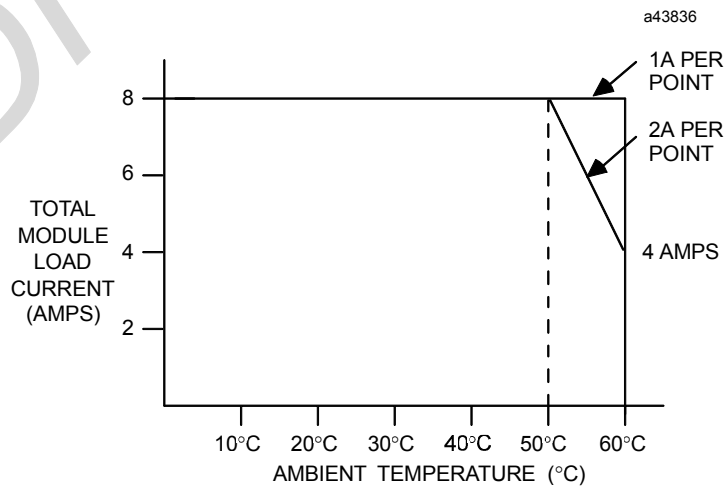
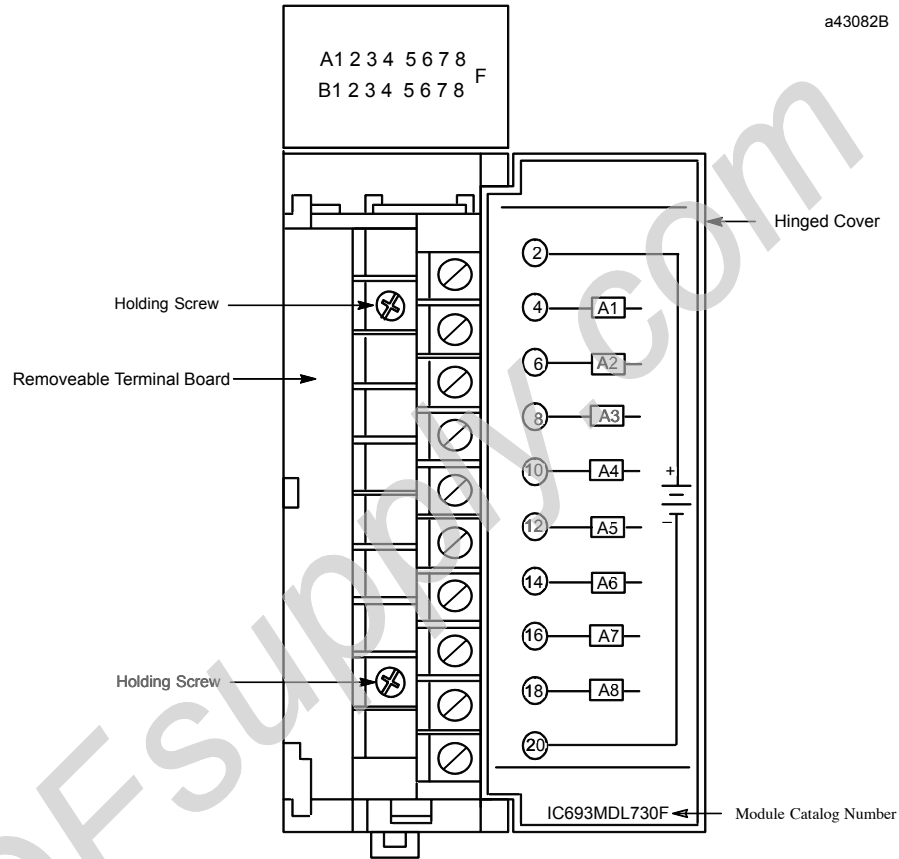


Figure 7-11. Load Current vs. Temperature for IC693MDL730

## Installing and Removing IC693MDL730 Terminal Boards with Holding Screws

Discrete output modules IC693MDL730F (and later versions) and IC693MDL731F (and later versions) have a special terminal board that is equipped with holding screws, as shown in the figure below. These screws prevent the terminal board-to-module connections from deteriorating in applications where the PLC is subjected to severe vibration .



**Figure 7-12. Terminal Board with Holding Screws**

- Removing:** To Remove these terminal boards, first loosen the two holding screws on the front of the terminal board, then follow the standard removal instructions in the section “Removing an I/O Module’s Terminal Board.” The holding screws are held captive in the terminal board and do not have to be completely removed.
- Installing:** To install these terminal boards, follow the standard installation instructions in the section “Installing an I/O Module’s Terminal Board,” then tighten the two holding screws to 8 to 10 inch pounds (1 Newton-meter) of torque.